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## Contents

### Machine–building technologies and equipment

<i>Zemlyanushnov N.A., Zemlyanushnova N.Y., Dorohov D.O., Radchenko S.Yu.</i> Riveting depth theoretical study of valve springs made of Oteva 70 SC steel during shot blasting.....	3
<i>Kovalev V.D., Pankov V.P., Radchenko S.Yu., Stepanova M.V., Shvetsov A.A.</i> Thermal protective coatings of aviation GTE turbine blades with assessment of their thermal conductivity and heat resistance.....	9
<i>Kozhus O.G., Barsukov G.V., Zhuravleva T.A., Petrukhin A.V., Cherepenko A.A.</i> Increasing the productivity of abrasive waterjet cutting by reducing the hydrodynamic resistance of the nozzle when introducing surface-active additives.....	22

### Machine Science and Mechatronics

<i>Zlobin S.N., Maslov M.A., Bondarenko D.A., Volokhov S.G.</i> Technical solutions for wheel-motor units with magnetic clutch assists.....	29
<i>Kushnarev S.L.</i> Directions for increasing the operational reliability of machinery and equipment.....	38
<i>Nguyen Thai Ha</i> Effect of structural parameters on the formation of hydramic pressure field in cylindrical-conical fluid bearings.....	44

### Devices, biotechnical systems and technologies

<i>Soldatkin V.M., Soldatkin V.V., Efremova E.S.</i> Information and measurement system of aircraft air signals with an integrated fuselage receiver of incoming air flow parameters.....	52
<i>Potapova E.V.</i> Method of synthesizing a biotechnical system for intraoperative optical diagnostics of perfusion and metabolic parameters in minimally invasive surgery.....	60

### Monitoring, Diagnostics, Testing and Quality Management

<i>Polyakova M.A., Gun I.G., Golubchik E.M., Stolyarov F.A.</i> Interaction of manufacturers as a basis to design technological systems for the manufacturing of automotive components.....	71
<i>Sidorin V.V., Khalilulina N.B.</i> The model and method of evaluating the effectiveness of the project.....	81
<i>Riabchikov P.V.</i> Improving the reliability of control results after the implementation of reliability management measures.....	91
<i>Topolnik V.G.</i> Comparative assessment of the technical level of Abat electric foods cookers produced by JSC «Chuvashstorgtehnika».....	98
<i>Kuts V.V., Gorshenina A.S.</i> Control of alignment of shaft journals by the method of machine vision.....	111

### Materials of the international scientific and technical conference «Dynamics, reliability and durability of mechanical and biomechanical systems»

<i>Andreev A.V., Strelyanaya Yu.O.</i> Modeling of processes in reverse engineering using the example of a marine refrigeration unit.....	122
<i>Gaynullina Ya.N., Sopin P.K., Kalinin M.I.</i> On the issue of damage to bioinert polymers in deep-sea liquid breathing apparatus.....	134
<i>Godzhaev Z.A., Senkevich S.E., Malakhov I.S., Uyutov S.Y.</i> Evaluation of the efficiency of application of adaptive system of agricultural mobile power vehicles suspension.....	141
<i>Dologlonyan A.V., Matveenko V.T., Klimenko A.G.</i> Thermodynamic characteristics of flexible combined microgas turbine plants based on interheated engines for distributed energy.....	151
<i>Kandurova K.Y., Mamoshin A.V., Potapova E.V.</i> Possibilities of fluorescence and reflectance spectroscopy for classification of the functional state of the liver in patients with obstructive jaundice.....	164
<i>Strelyanaya Yu.O., Tarakhovskiy A.Yu.</i> Digital engineering an alternative to import substitution in mechanical engineering.....	174
<i>Kharchenko A.O., Korchevski S.V., Kharchenko A.A.</i> Bench equipment for studying the reliability of relied small-sized taps.....	181
<i>Pakhaliuk V.I., Poliakov A.M., Ryzhkov A.I.</i> Innovative mechatronic simulator bench for wear testing of total hip joint endoprostheses.....	193
<i>Moiseev D.V., Doronina Yu.V.</i> A model of dynamic requirements in the design of an developing complex system.....	200
<i>Nemenko A.V., Nikitin M.M.</i> Movement stabilization during thin-walled tubes finishing.....	206
<i>Godzhaev Z.A., Shekhovtsov V.V., Liashenko M.V., Potapov P.V., Iskaliev A.I., Pushkarev A.A.</i> Technical solutions of elastic couplings for drivetrains of transport and traction vehicles.....	211
<i>Roshchupkin S.I., Solntseva D.S.</i> The role and place of 3D scanning in distributed design technologies.....	225

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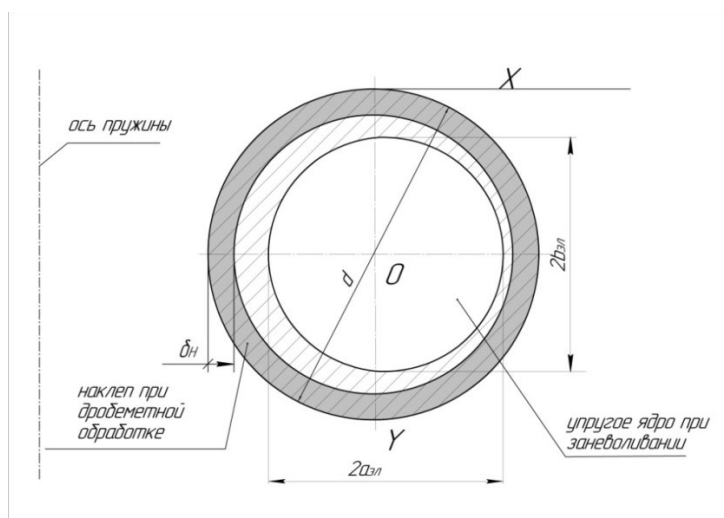
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# ТЕОРЕТИЧЕСКОЕ ИССЛЕДОВАНИЕ ГЛУБИНЫ НАКЛЁПА КЛАПАННЫХ ПРУЖИН ИЗ СТАЛИ ОТЕВА 70 SC ПРИ ДРОБЕМЁТНОЙ ОБРАБОТКЕ

**Ключевые слова:** дробемётная обработка, упрочнение, клапанные пружины, глубина наклепанного слоя.

Основной задачей, решаемой в технологических процессах при применении дробемётной обработки, является уменьшение концентраторов напряжений в поверхностном слое металла пружин с целью минимизации усталостных разрушений в процессе эксплуатации. В процессе соударений стальной литой дроби о поверхность пружины в ней формируется пластически деформированная зона, определение глубины которой (рисунок 1) рассмотрено в работах [3, 10, 13].



$d_H$  - глубина наклепа при дробемётной обработке;  $a_{эл}$ ,  $b_{эл}$  - длина соответственно большей и меньшей полуоси эллипса [3]